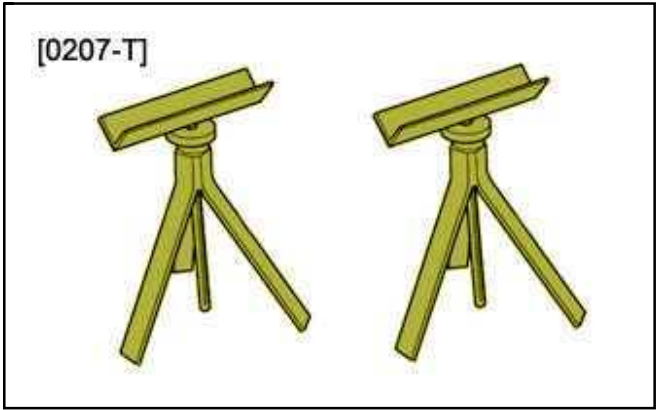


REMOVING - REFITTING : THE SIDE SLIDING DOOR

ESSENTIAL : Observe the safety and cleanliness recommendations ⓘ .

1. Tooling

Tool	Reference	Designation
 Figure : E5AB1A6T	[0207-T]	Set of door support stands

2. Removing

Dégager le bras du marchepied ⓘ (according to equipment).

2.1. The side sliding door

ESSENTIAL : Two people are required to perform the following operation.

Support the door ; Using the stands.

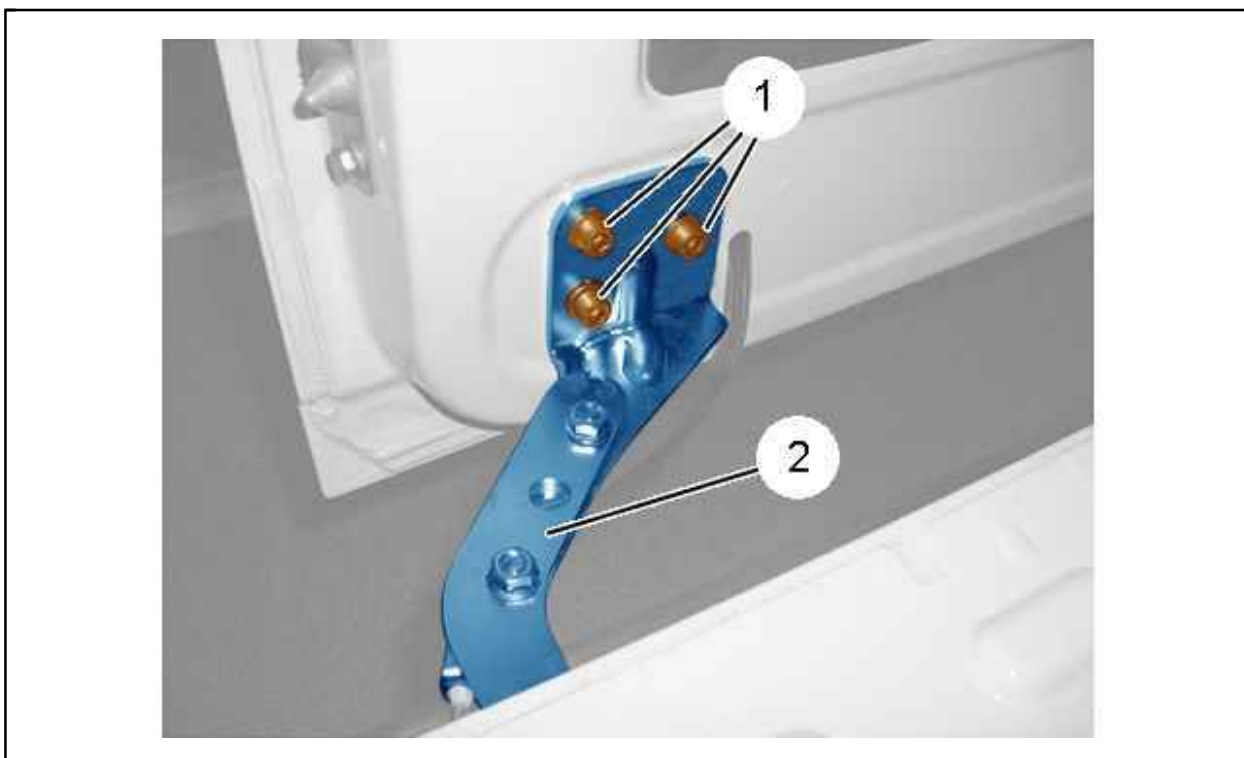


Figure : C5DP069D

Remove the sliding door lower carriage (2) fixing screws (1).

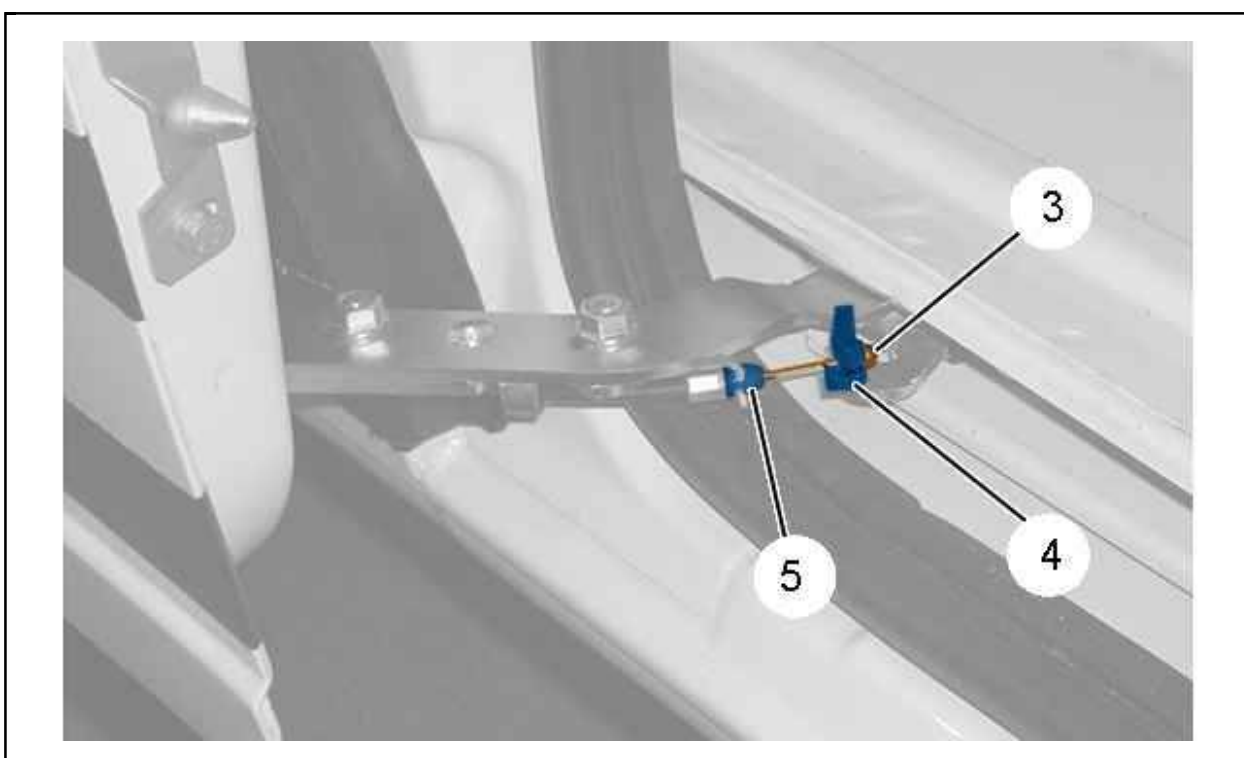


Figure : C5DP06AD

Detach the cable (3) from its anchorage (4).

Unclip the cable guide (5).

Remove the sliding door lower carriage.

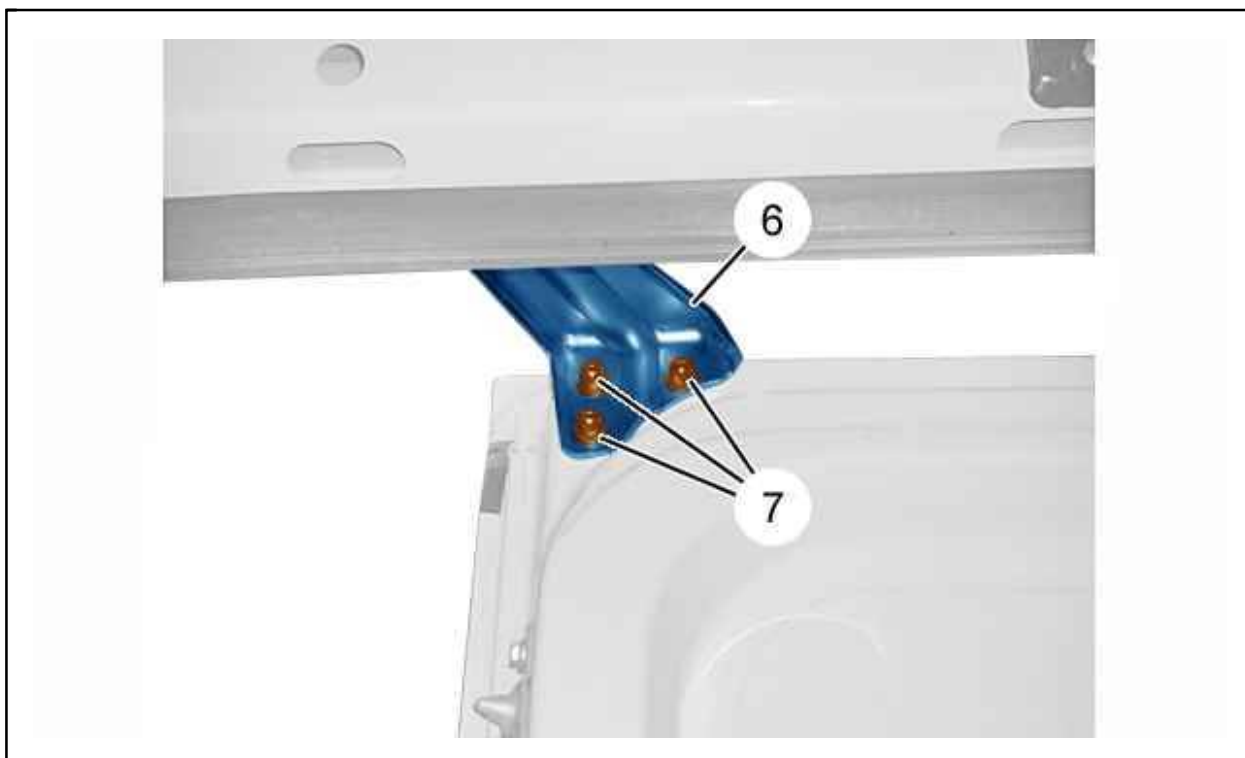


Figure : C4CG0NRD

Remove the sliding door upper carriage (6) fixing screws (7).

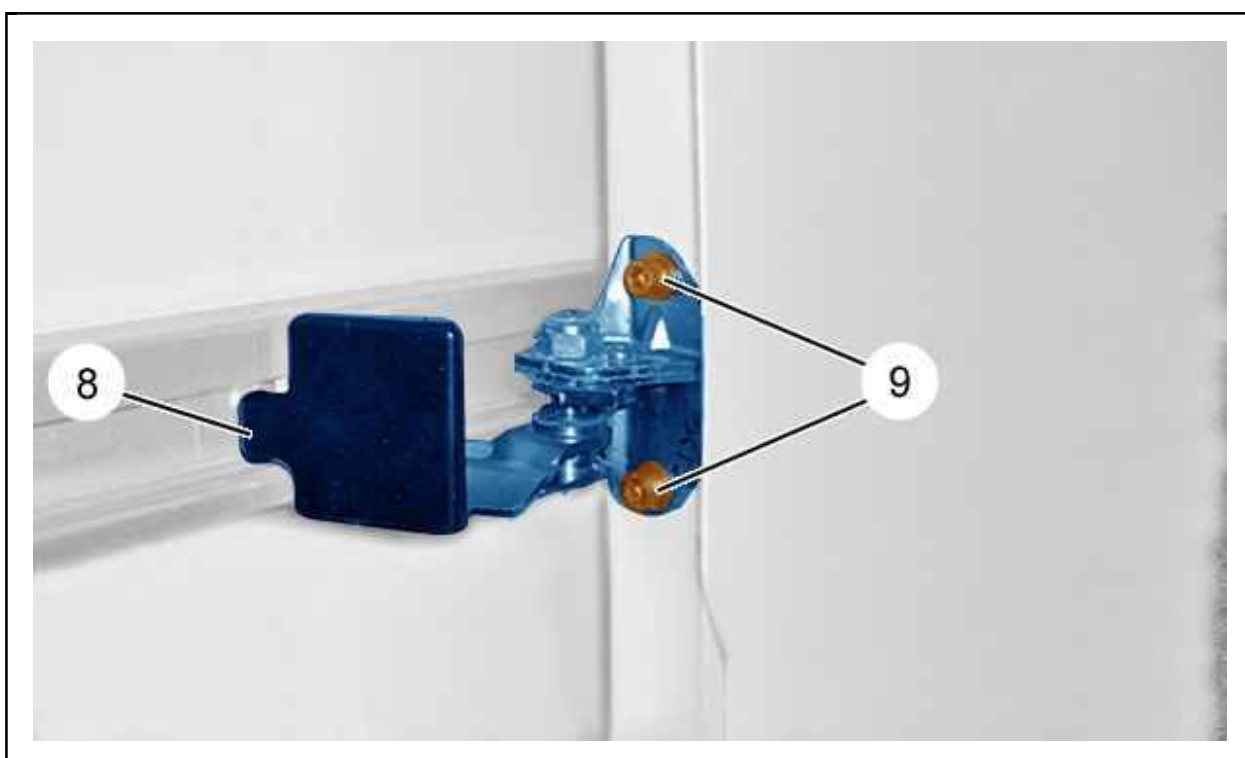


Figure : C4CG0NSD

Remove the sliding door central carriage (8) fixing screws (9).
Remove the sliding side door.

2.2. Central rail of the sliding side door

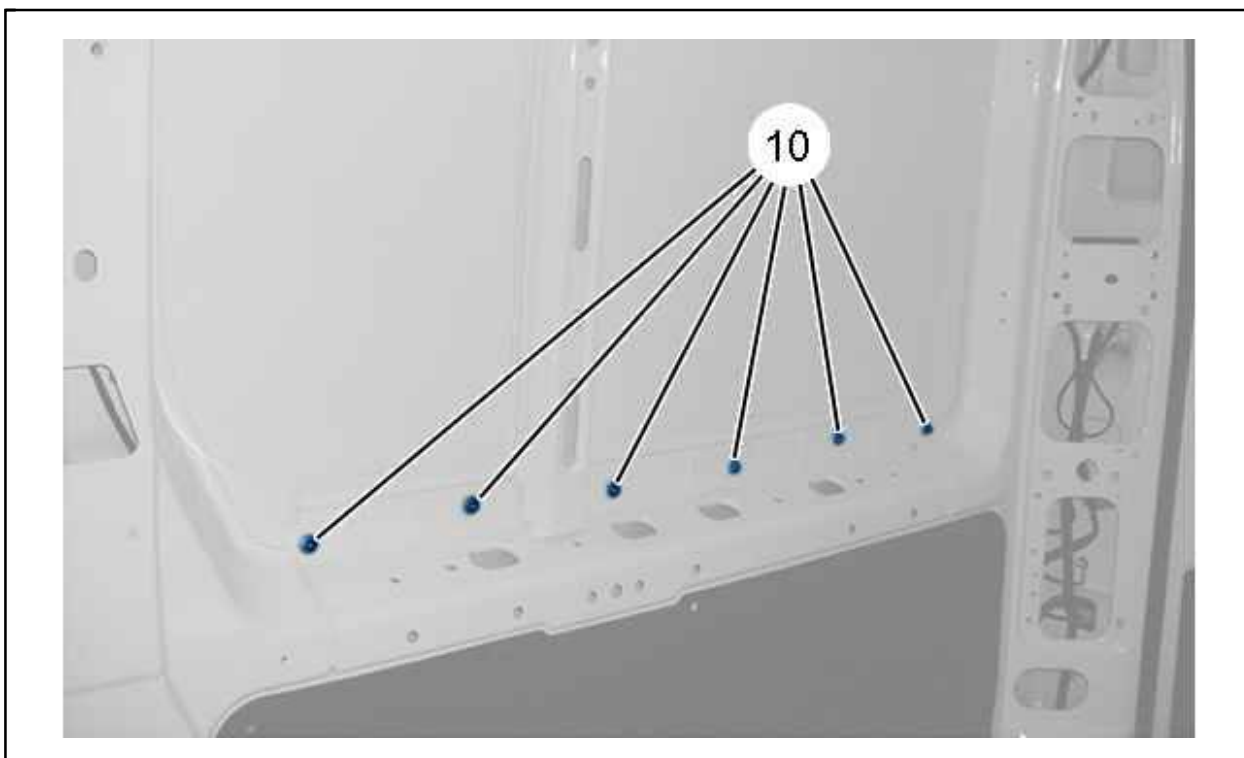


Figure : C4CP1NZD

Remove the bolts (10).

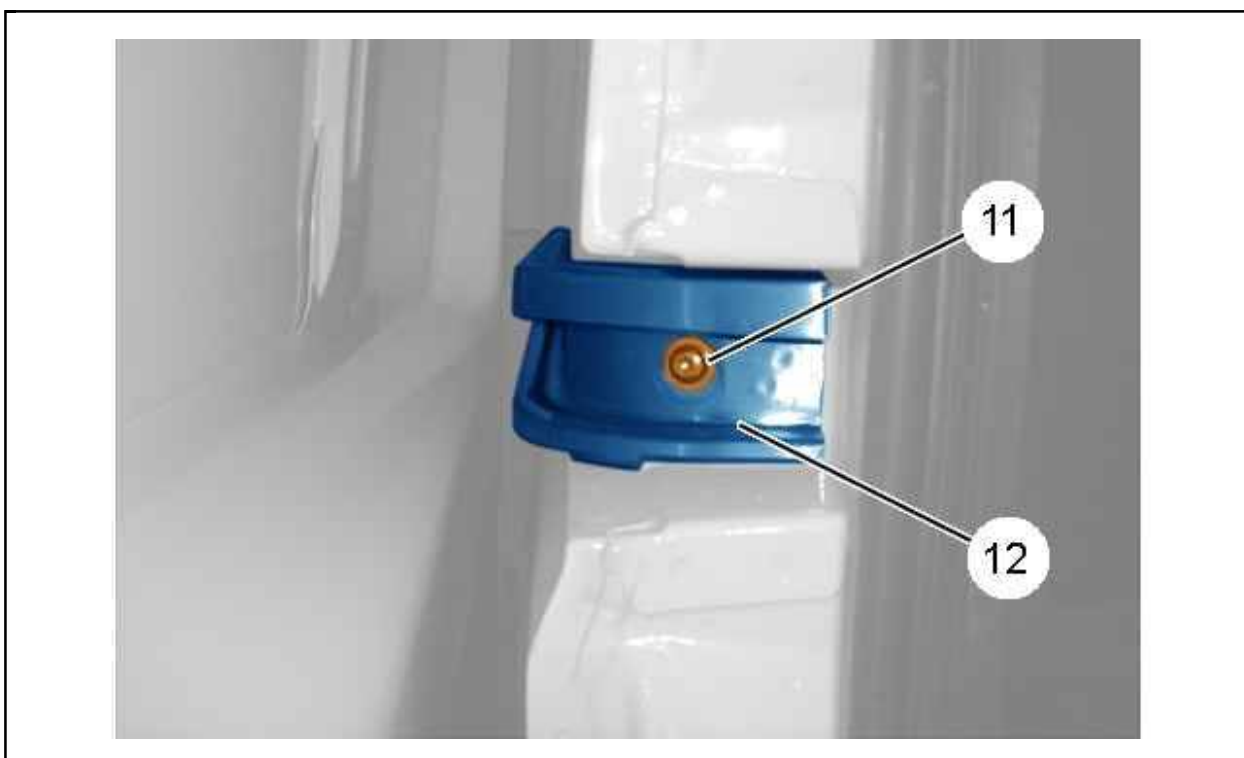


Figure : C4CP1P0D

Remove :

- The (11) bolt
- The central rail (12)

3. Refitting

Proceed in the reverse order to removal.

Check the operation.

Tighten the bolts (1), (7) and (9) to 2,5 m.daN.

Tighten the bolts (10) and (11) to 8 m.daN.

Reconnect the battery.

4. Adjustments

Check the fits and clearances ⓘ .

4.1. Upper sliding side door carriage

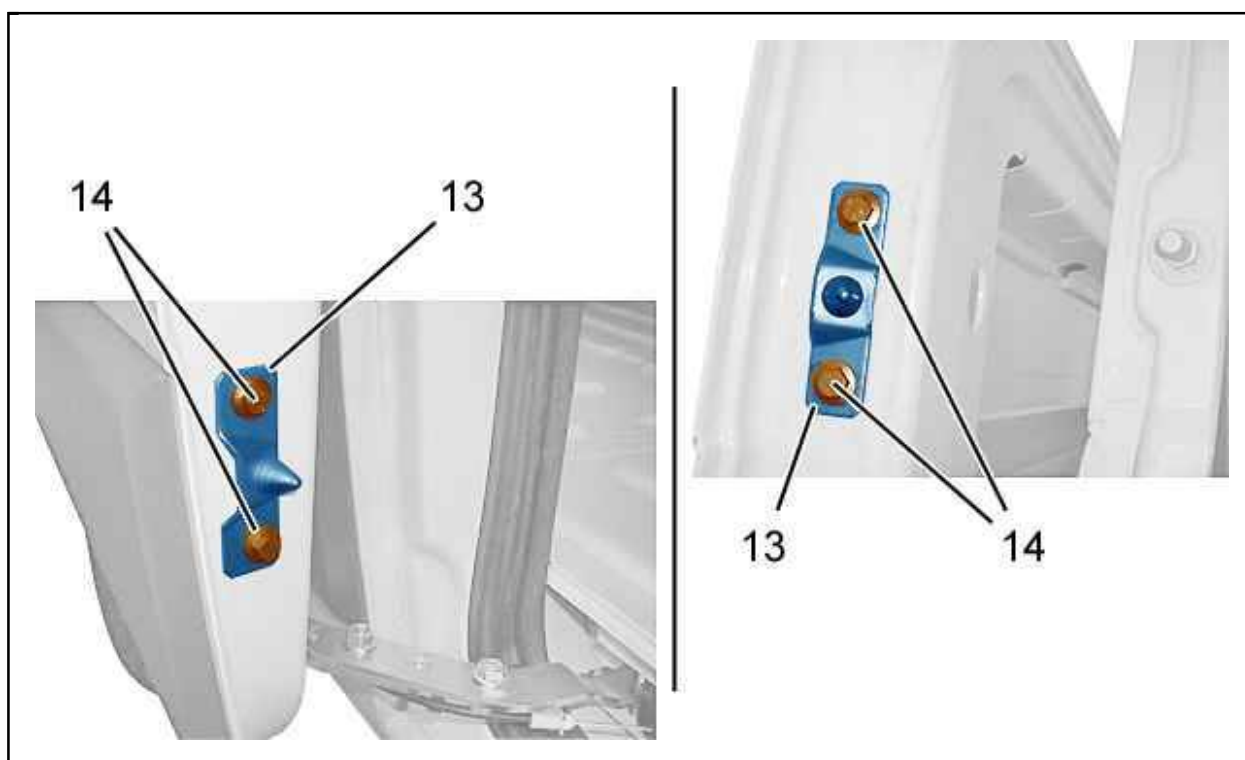


Figure : C4CG0NTD

N.B. : For an additional adjustment of the clearances of the sliding side door : Agir sur les vis (14) des guide: (13) de porte latérale coulissante.

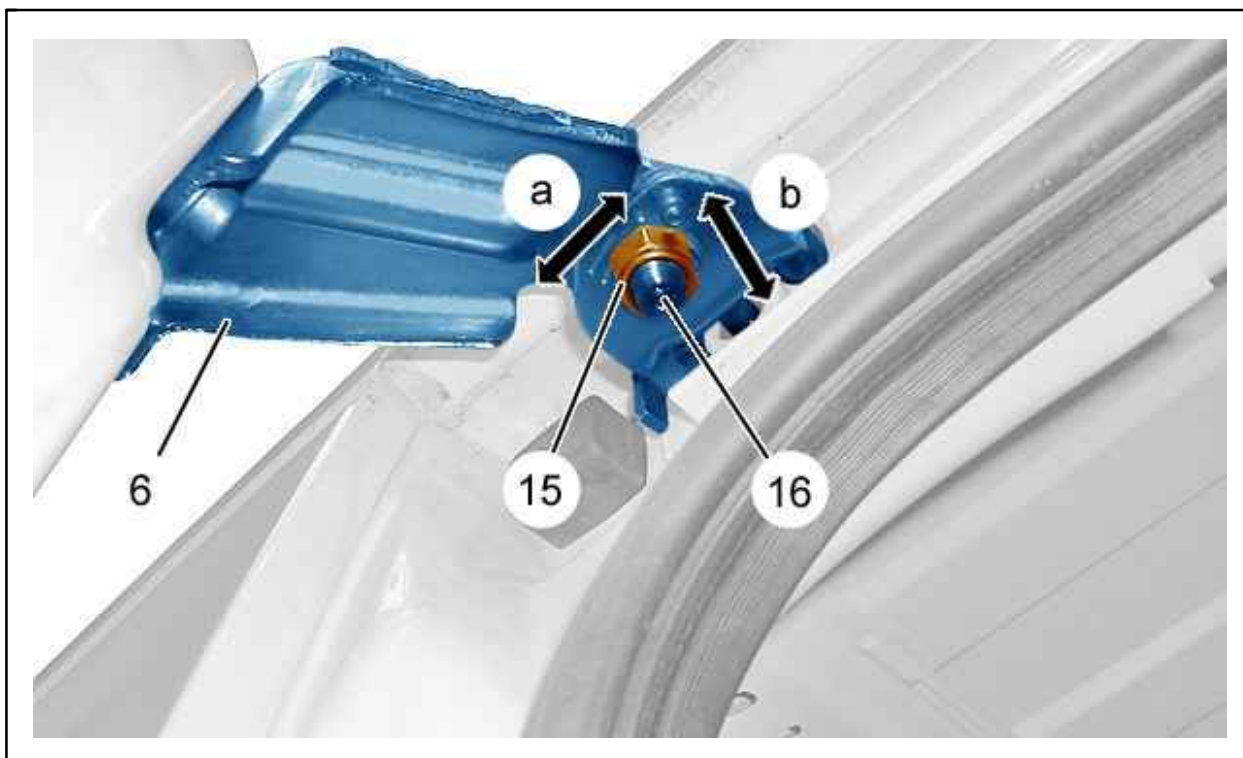


Figure : C4CG0NUD

N.B. : For an additional adjustment of the clearances of the sliding side door : Adjust the screw (16), and the nut (15) of the carriage (6) of the sliding side door .

Adjust : The clearances of the sliding side door : bolts (16) (In the direction of the arrow "b").

Adjust : The clearances of the sliding side door : (15) nut (In the direction of the arrow "a").

Tighten the nut (15) to 4,5 m.daN.

4.2. Gâche de serrure auxilliaire de porte latérale coulissante

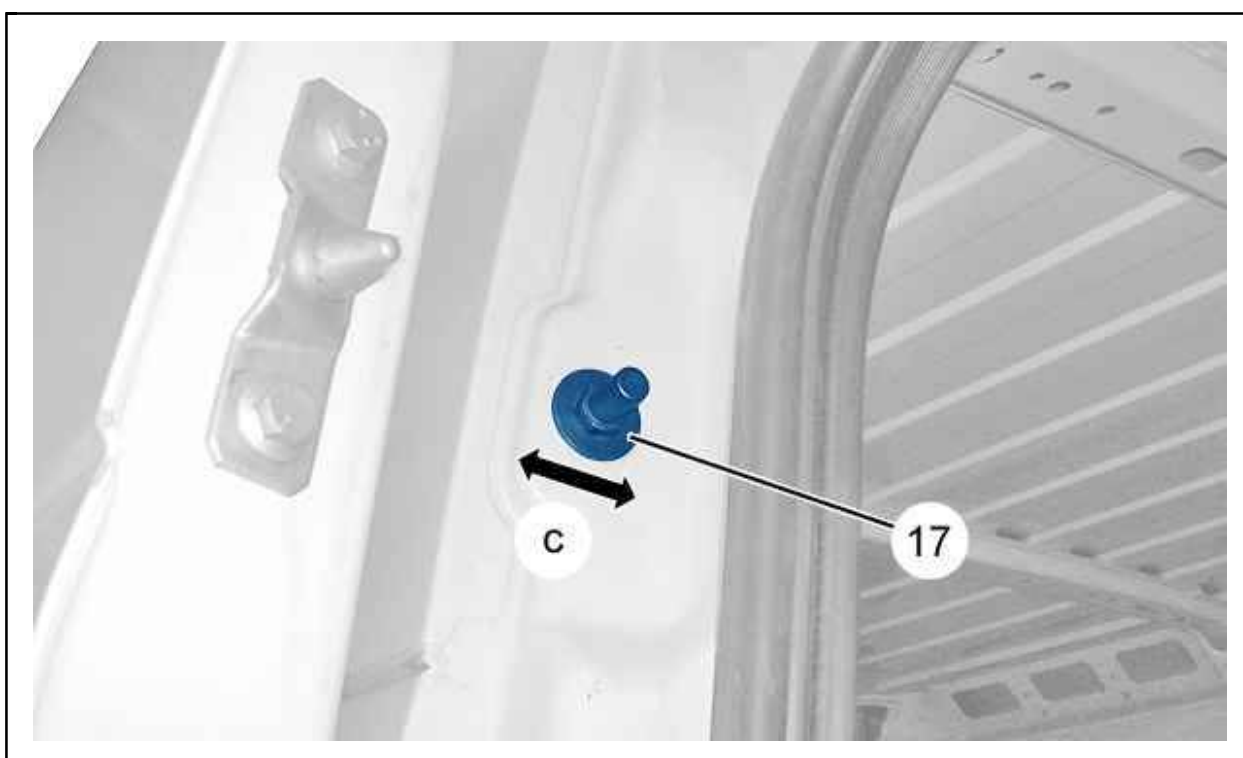


Figure : C4CG0NVD

N.B. : For an additional adjustment of the clearances of the sliding side door : Agir sur la gâche (17) de porte latérale coulissante ; Following the arrow (c).

Serrer la gâche (17) à 1,6 m.daN.

4.3. Central sliding side door carriage

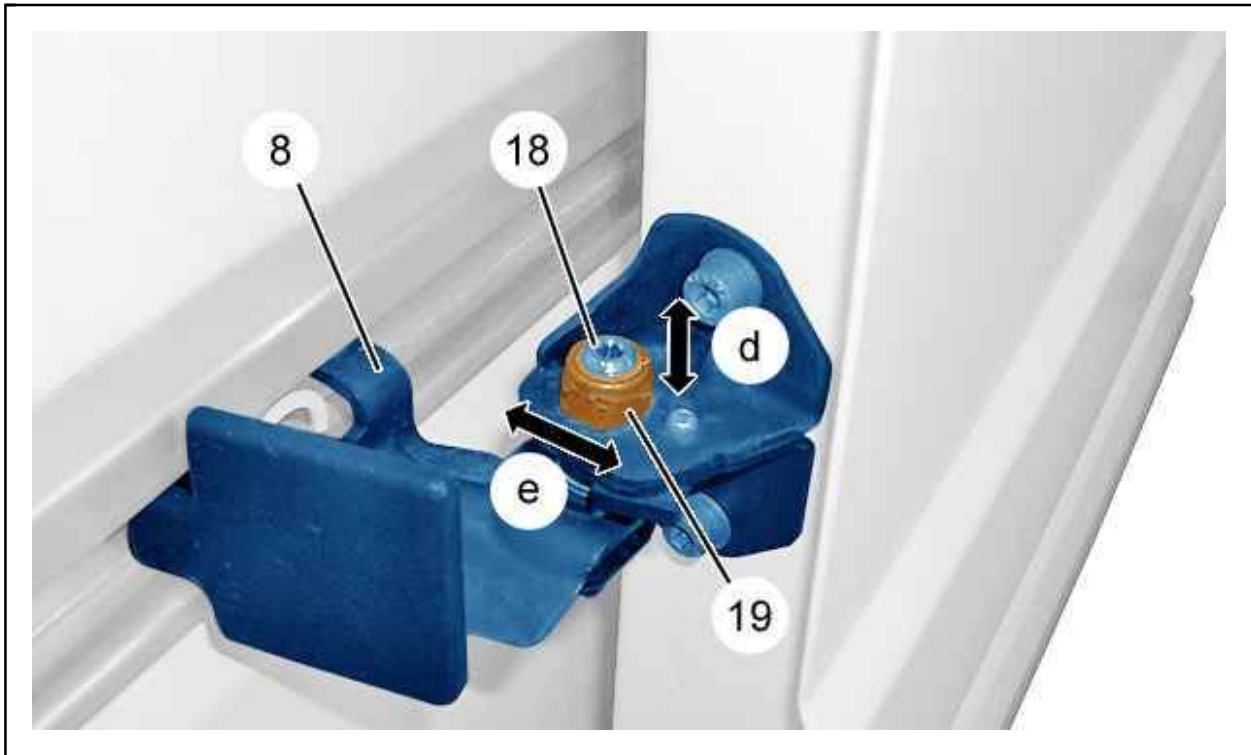


Figure : C4CG0NWD

N.B. : For an additional adjustment of the clearances of the sliding side door : Adjust the screw (18), and the nut (19) of the carriage (8) of the sliding side door .

Régler les jeux de la porte latérale coulissante : bolts (18) (In the direction of the arrow "d").

Régler les jeux de la porte latérale coulissante : (19) nut (In the direction of the arrow "e").

Tighten the nut (19) to 4,5 m.daN.

4.4. Lower sliding side door carriage

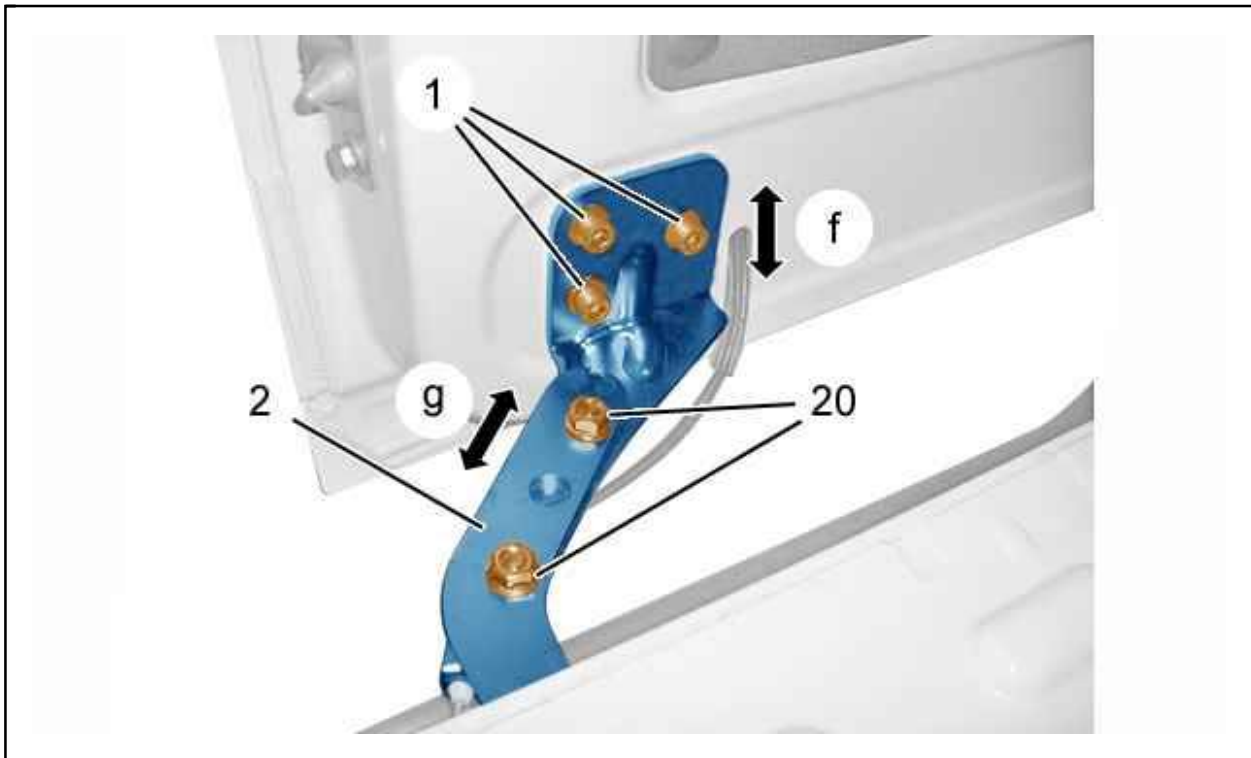


Figure : C4CG0NXD

N.B. : For an additional adjustment of the clearances of the sliding side door : Adjust the screws (1), and the nuts (20) of the carriage 2 of the sliding side door .

Slacken the screws (1) one 1/4th of a turn.

Régler les jeux de la porte latérale coulissante : bolts (1) (In the direction of the arrow "f").

Tighten the bolts (1) to 2,5 m.daN .

Unscrew the nuts (20).

Régler les jeux de la porte latérale coulissante : (20) nut (In the direction of the arrow "g").

Tighten the nuts (20) to 2,4 daN.m.

4.5. Gâche de serrure de porte latérale coulissante

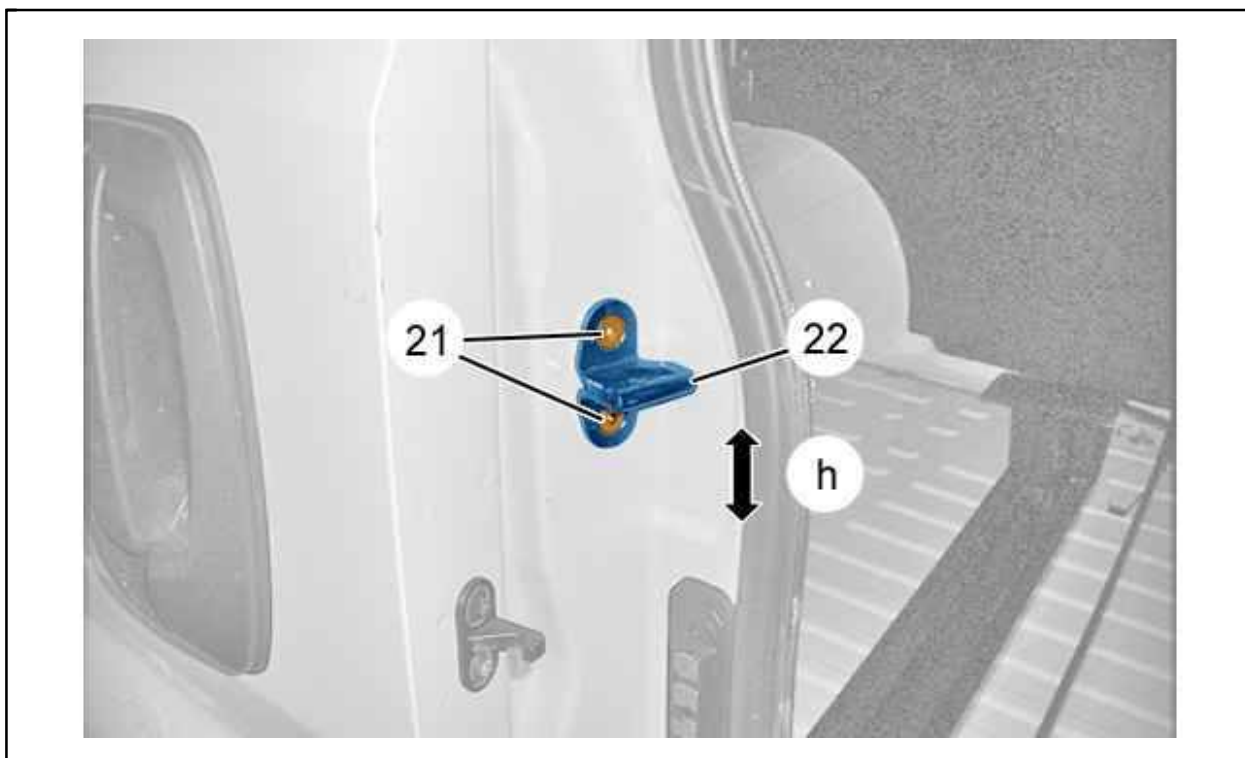


Figure : C4CG0NYD

Vérifier l'absence de blocages entre la gâche et la serrure de porte latérale coulissante ; Dans le cas contraire, procéder comme suit : Desserrer d'un quart de tour les vis (21).

Déplacer la gâche de serrure (22) (In the direction of the arrow (h)) ; Le réglage terminé, serrer les vis de fixation (21) à 2,4 m.daN.

4.6. Guides de porte latérale coulissante

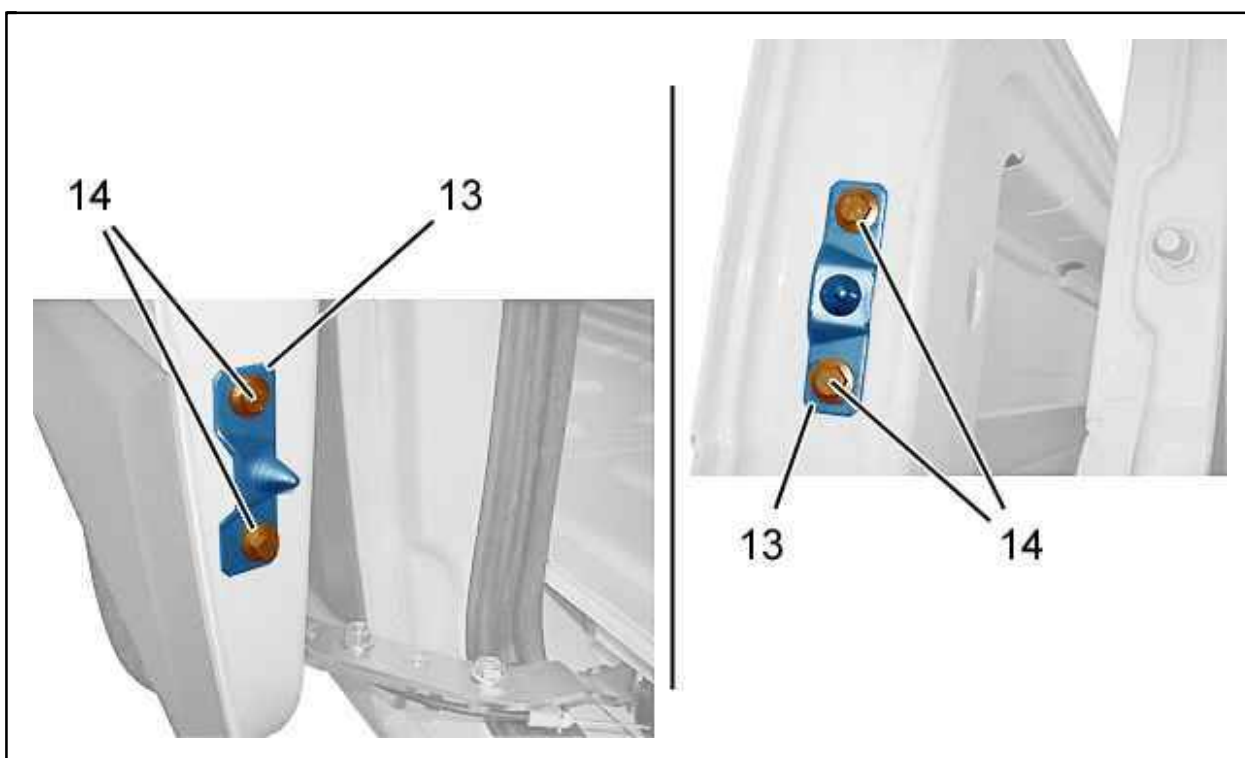


Figure : C4CG0NTD

Tighten the bolts (14) to 0,8 m.daN .

4.7. Sliding side door centralisers

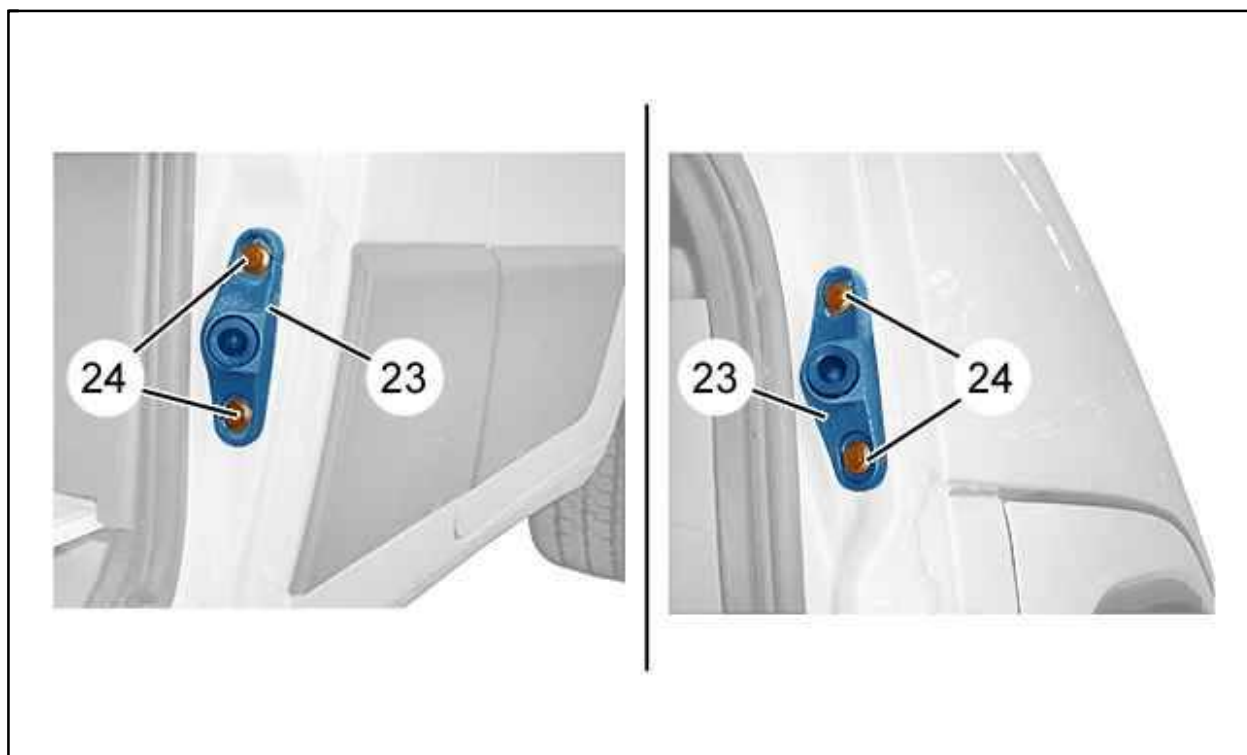


Figure : C4CG001D

N.B. : For an additional adjustment of the clearances of the sliding side door : Agir sur les vis (24) et les centreurs (23) du chariot de porte latérale coulissante.

Régler les jeux de la porte latérale coulissante : bolts (24) .

Tighten the bolts (24) to 0,8 m.daN .

4.8. Lower runner

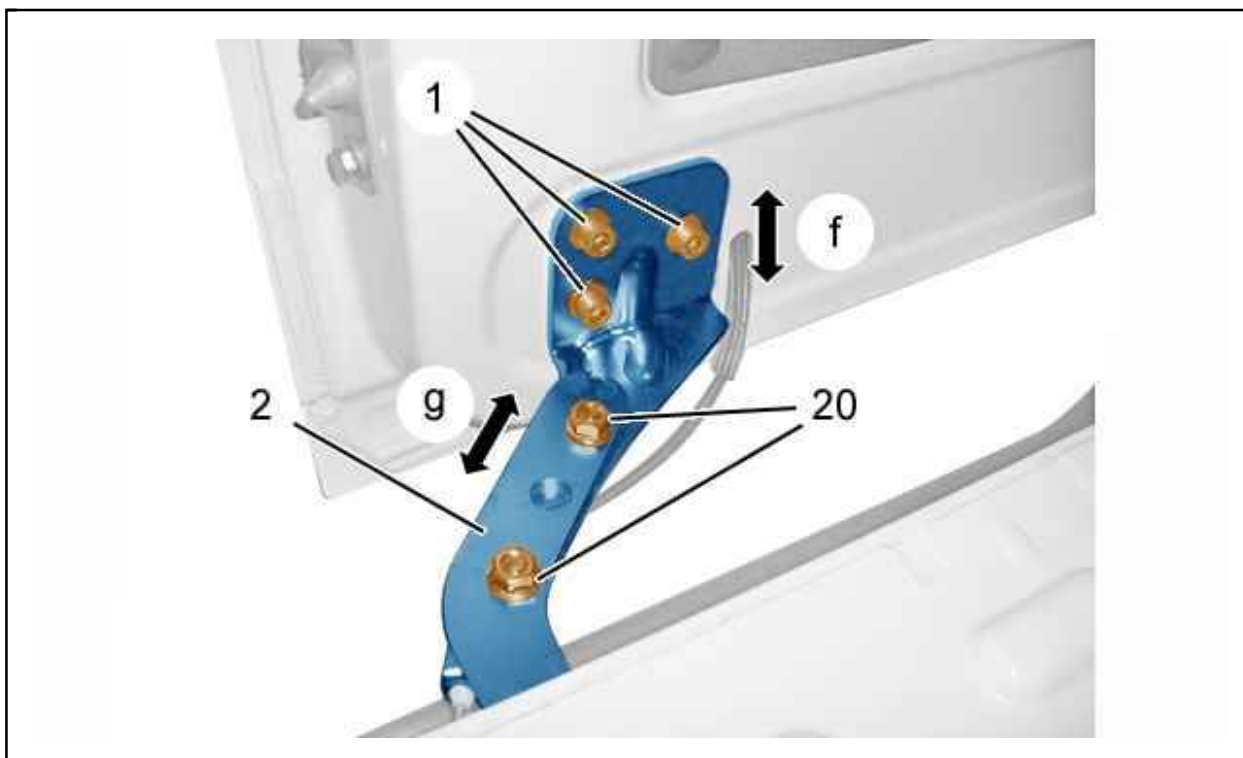


Figure : C4CG002D

Desserrer d'un quart de tour les vis (1).

Régler les jeux de la porte latérale coulissante ; In the direction of the arrow (f).

Unscrew the nuts (20).

Régler les jeux de la porte latérale coulissante ; In the direction of the arrow (g).

Tighten the nuts (20) to 2,4 daN.m.

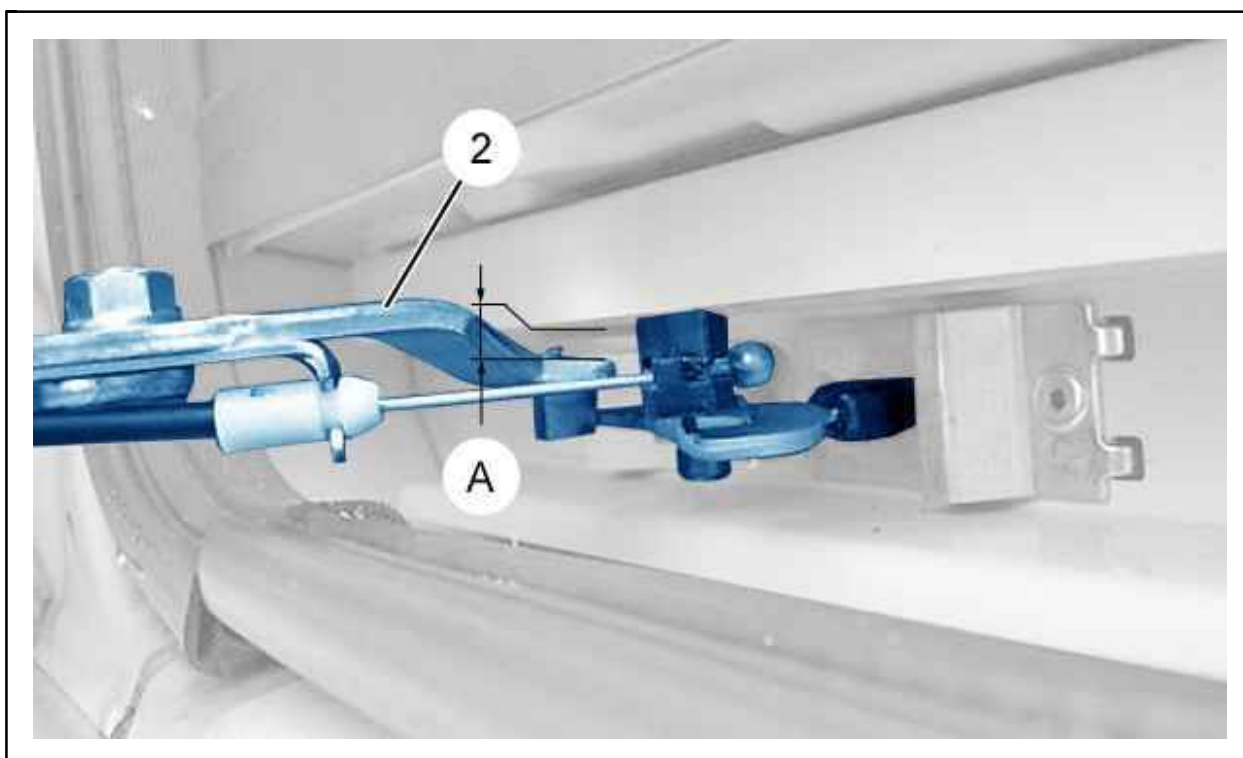


Figure : C4CG003D

Slide the sliding side door the length of its travel : Check that the clearance ("A") is greater than or equal to 2 mm ; Adjust once again the carriage of the sliding side door (2) (if necessary).

Tighten the bolts (1) to 2,5 m.daN .

Check the fits and clearances ⓘ .

4.9. Initialisation of the push button of the switch of the sliding side door

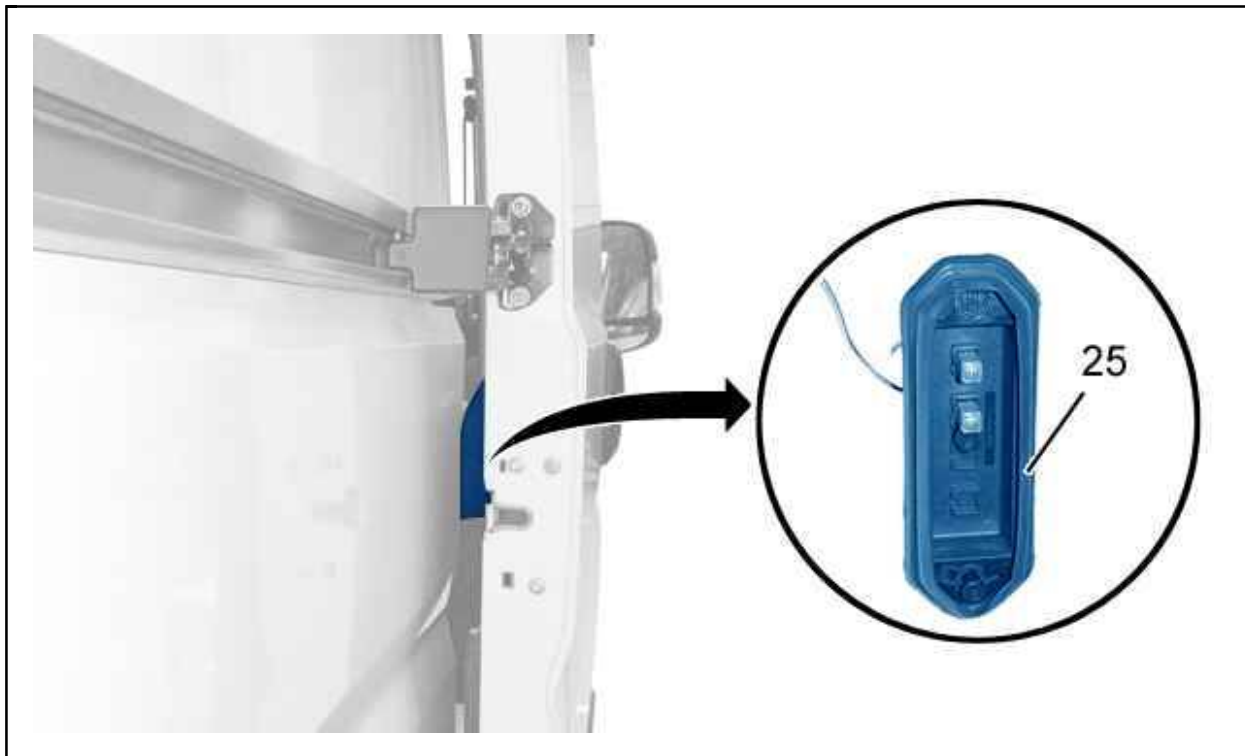


Figure : C4CG004D

Remove the switch (25) of the sliding side door .

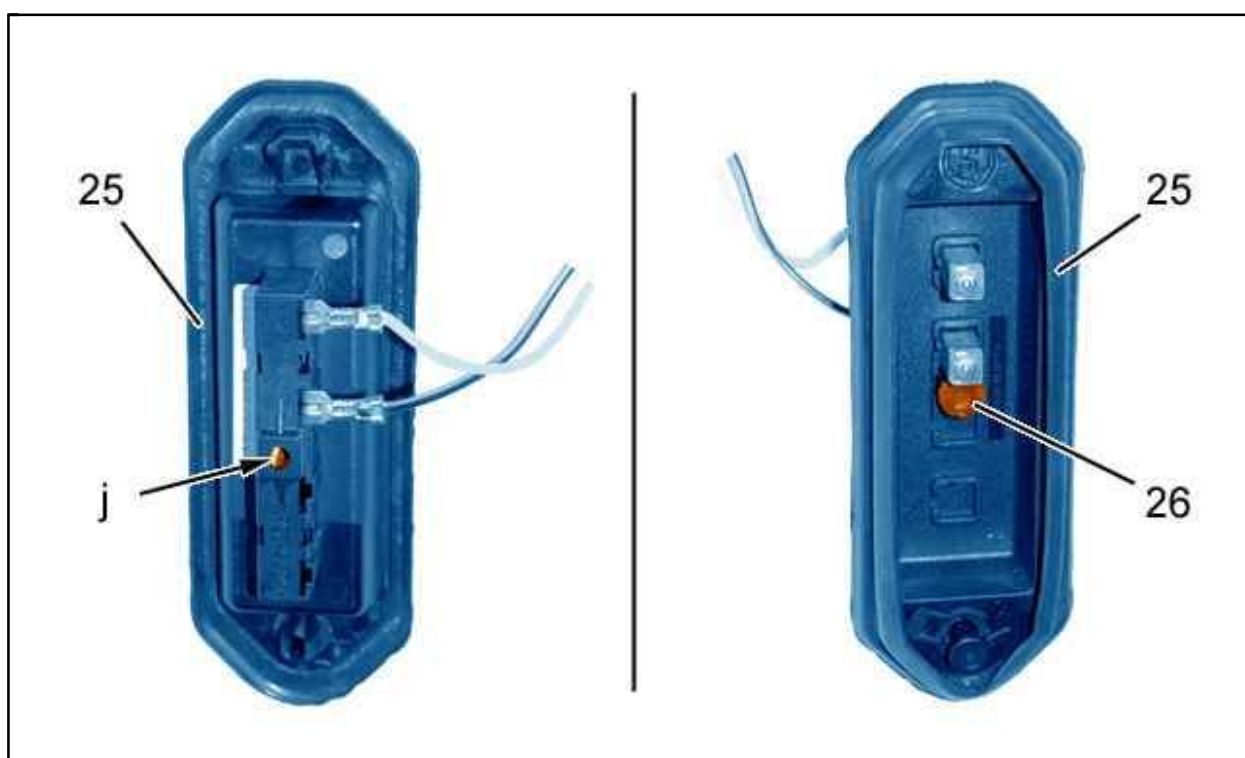


Figure : C4CG005D

To the rear of the switch of the sliding side door : Insert a 3,5 mm diameter drift (at "j").

Push the push button (26) gently to move it out a few teeth (During the operation the noise of the teeth can be heard).

N.B. : Do not force it excessively as the push button (26) can come out of the switch (25) of the sliding side door .

Refit the switch (25) of the sliding side door .

Close the sliding side door.

N.B. : Closing the sliding side door will automatically set the correct distance adjustment of the push button .

Check the following components are working correctly :

- interior lamp
- Central locking
- Door open warning lamp

Check all the equipment works.